

**Abstract**

Page 1

**Accept**

\_\_\_\_\_

**Setup Start**

**Stop**

**Cust Item ID:**

**Customer:**

Run Start

*R*

Date: 1/02/22

### Tooling:

Date:





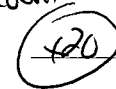
**QC:**

Date:

**SPC (Y/N):**

Date:

**Stop**

100	 Waterjet FLOW CNC Waterjet	FLOW WATER JET <b>Memo</b> 1-Cut as per Dwg D3566 <input type="checkbox"/> Dwg Rev: <u>C</u> <input type="checkbox"/> Prog Rev: <u>C</u> <input type="checkbox"/> 2- Deburr if necessary	0.00 0.00	<u>B11-2-28</u> 
110	 QC Quality Control	QC2- Inspect parts off machine FAI/FAIB <b>Memo</b>	0.00 0.00	<u>B11-2-28</u>
120	 QC Quality Control	QC8- Inspect parts - second check <b>Memo</b>	0.00 0.00 S u l o 3 b 2	Counted 

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 66548**

Tuesday, February 22, 2011 9:13:32 AM



Page 2

Item ID: D3566-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Gasket

Start Date: 2/22/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 2/25/2011 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Identify as per dwg & Stock Location: 6P

0.00

Memo

0.00

Packaging

11/3/2 sf (200)

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

11/03/04 df11-03-2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

# Picklist Print

Tuesday, February 22, 2011 9:13:38 AM

Page 1

Work Order ID: 66548

Parent Item: D3566-1

Parent Item Name: Gasket



Start Date: 2/22/2011

Required Date: 2/25/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 07-03-08 ec  
IPP Rev:B Added Drain Holes 07-07-09 JLM  
IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO60S.063

Purchased

No

100

sf

465.0000

0.911

20.24444

20.



1811-2-28

NEOPRENE SHEET 0.063

Location

Loc Qty

Loc Code

MAT

465

115916

65

116832

400

116832

20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	66548
<b>Description:</b> Gasket		<b>Part Number:</b>	D3566-1
<b>Inspection Dwg:</b> D3566 <b>Rev:</b> C		<b>Page 1 of 1</b>	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.10	+/-0.030	3.103	✓		V 1802	
18.00	+/-0.030	18.00	✓		T 1801	
12.10	+/-0.030	12.10	✓		T	
2.43	+/-0.030	2.433	✓		V	
6.00	+/-0.030	6.00	✓		T	
1.40	+/-0.030	1.40	✓		V	
0.30	+/-0.030	.305	✓		V	
0.30	+/-0.030	.304	✓		V	
0.063	+/-0.010	.060	✓		V	
Ø0.188	+0.005/-0.001	.190	✓		V	

<b>Measured by:</b> IB	<b>Audited by:</b> S	<b>Prototype Approval:</b>	N/A
<b>Date:</b> 11-2-28	<b>Date:</b> 11/3/02	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.26	Dwg Rev updated	KJ/EC/DD	EE

W/O:		WORK ORDER CHANGES					
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries





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